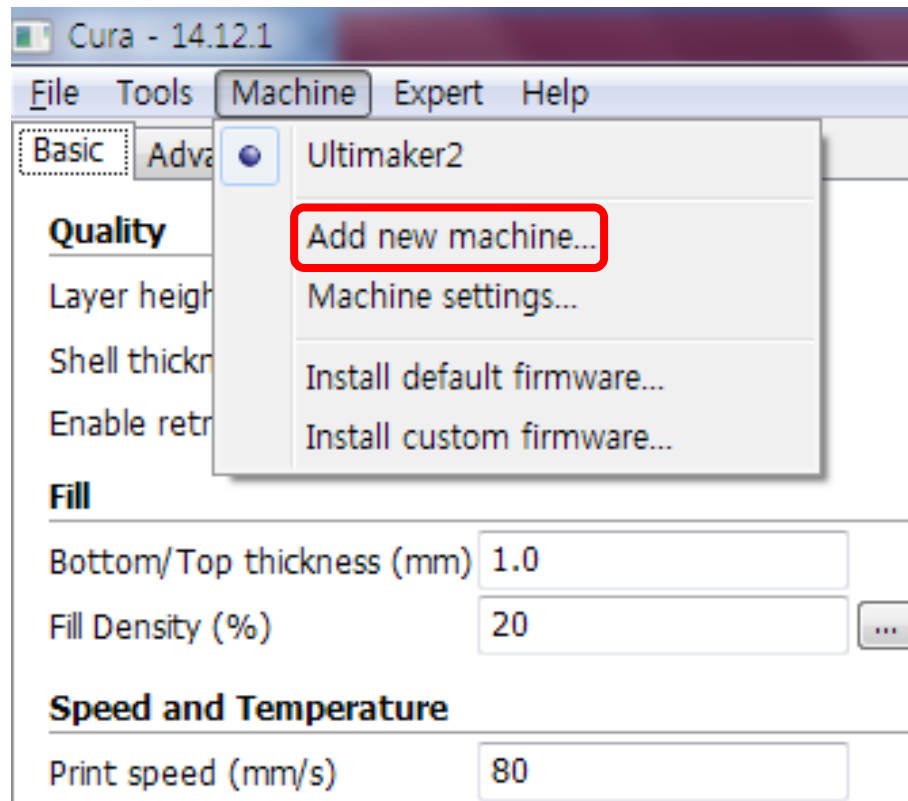


# 큐라 사용법

Moment 3D Printer

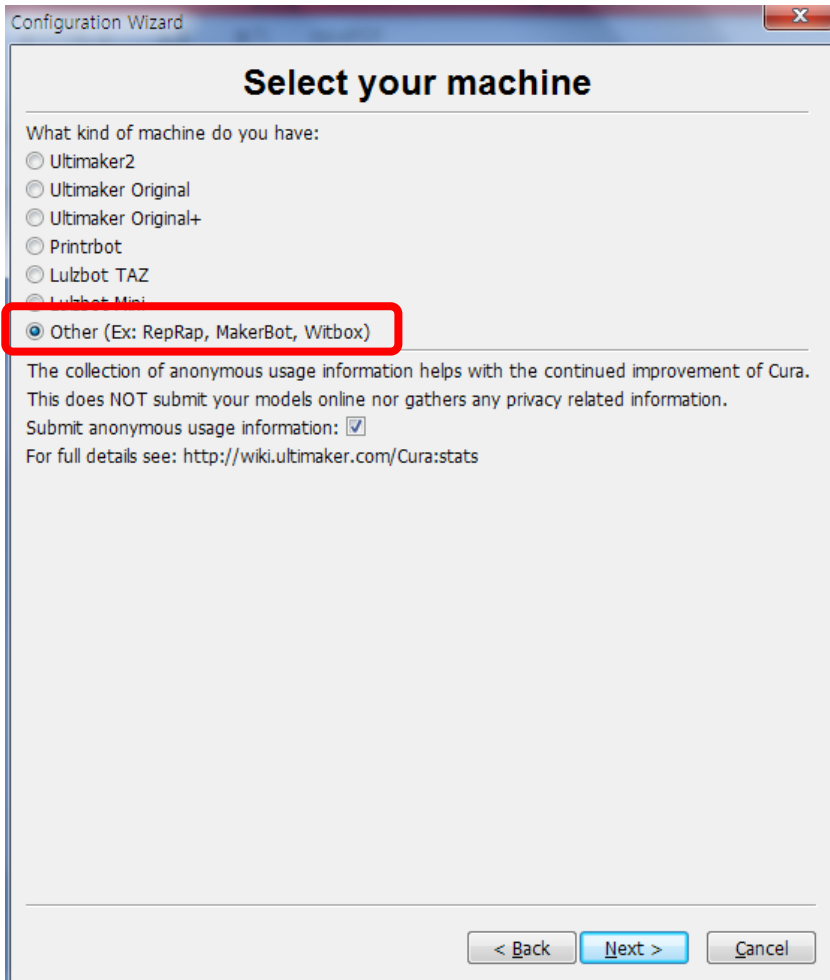
# Cura 설정 - Moment 기기 설정

- 설치파일 실행 후 Next 클릭 하여 설치 완료
- 기기 설정을 위해 Machine > Add new machine 클릭



# Cura 설정 - Moment 기기 설정

- Next 클릭 후 프린터 기기 Other 선택.  
(145 X 145 X 160mm / Nozzle size 0.4mm / Heated bed로 입력)



Configuration Wizard

### Select your machine

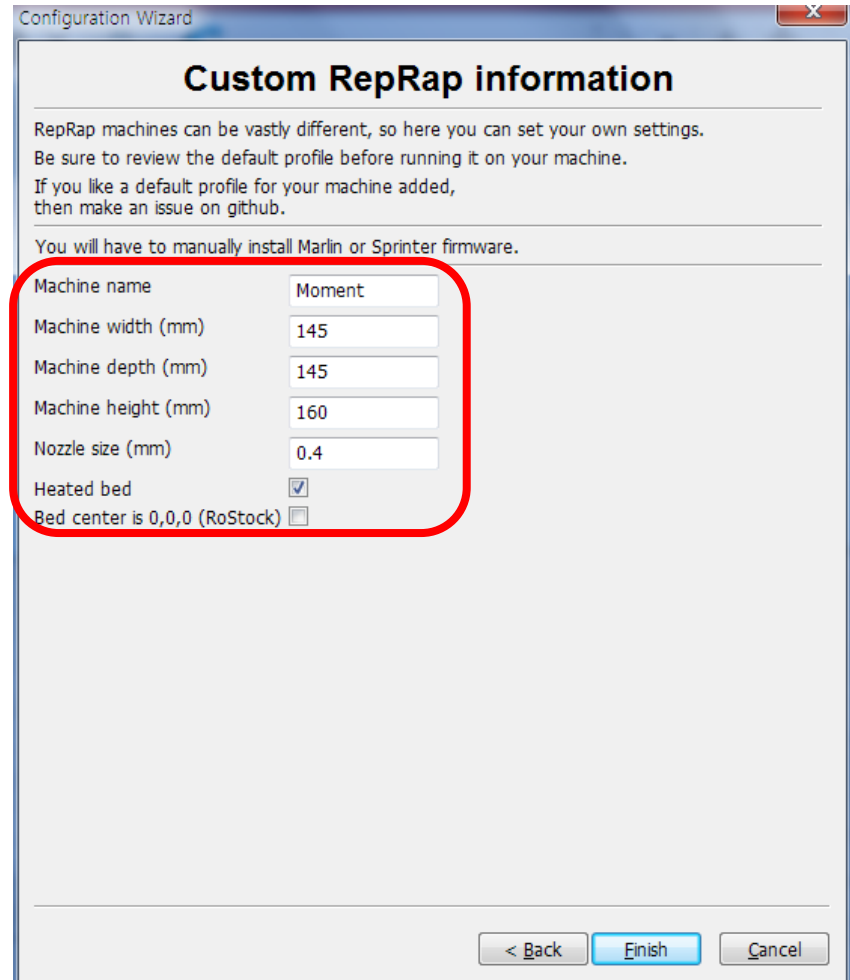
What kind of machine do you have:

- ☐ Ultimaker2
- ☐ Ultimaker Original
- ☐ Ultimaker Original+
- ☐ Printbot
- ☐ Lulzbot TAZ
- ☐ Lulzbot Mini
- ☒ Other (Ex: RepRap, MakerBot, Witbox)

The collection of anonymous usage information helps with the continued improvement of Cura. This does NOT submit your models online nor gathers any privacy related information. Submit anonymous usage information: ☒

For full details see: <http://wiki.ultimaker.com/Cura:stats>

< Back Next > Cancel



Configuration Wizard

### Custom RepRap information

RepRap machines can be vastly different, so here you can set your own settings. Be sure to review the default profile before running it on your machine. If you like a default profile for your machine added, then make an issue on github.

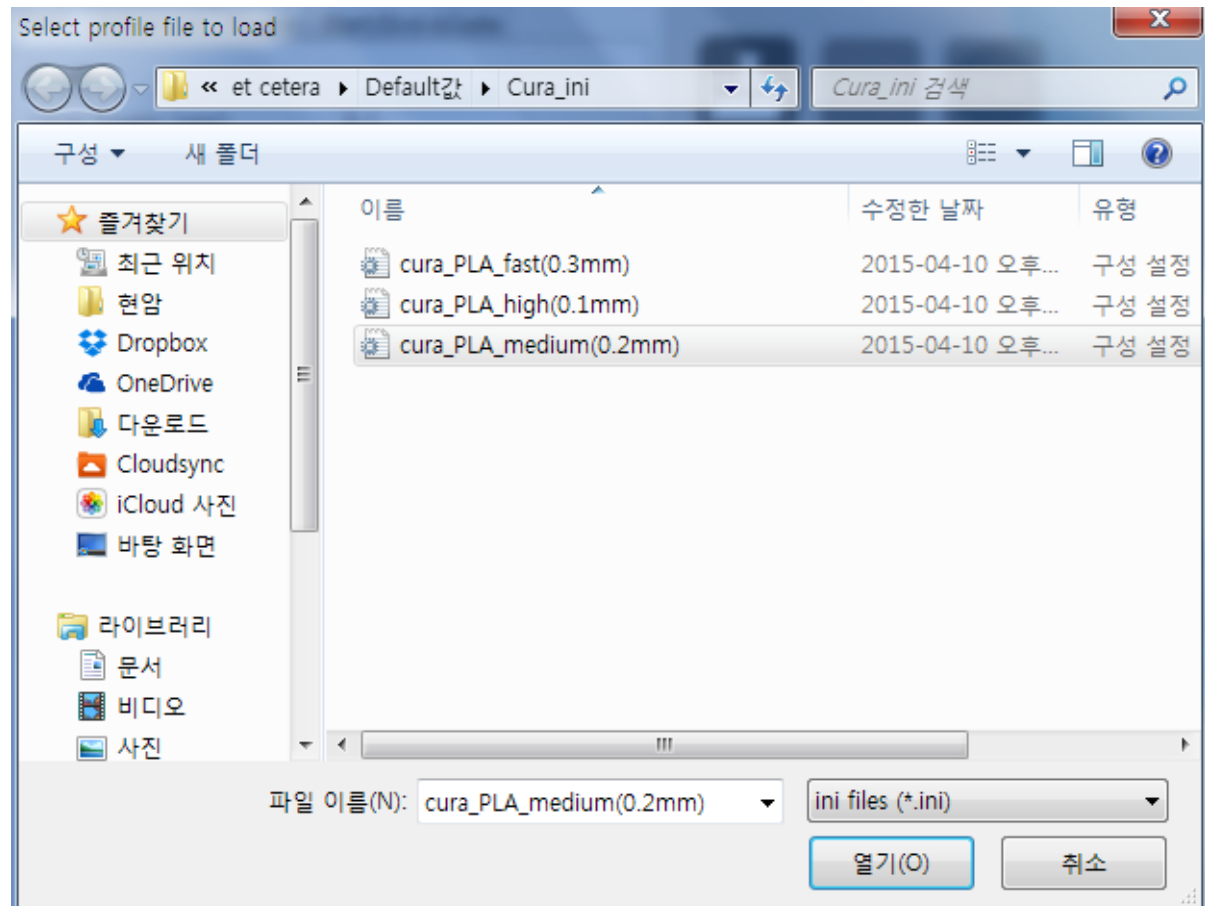
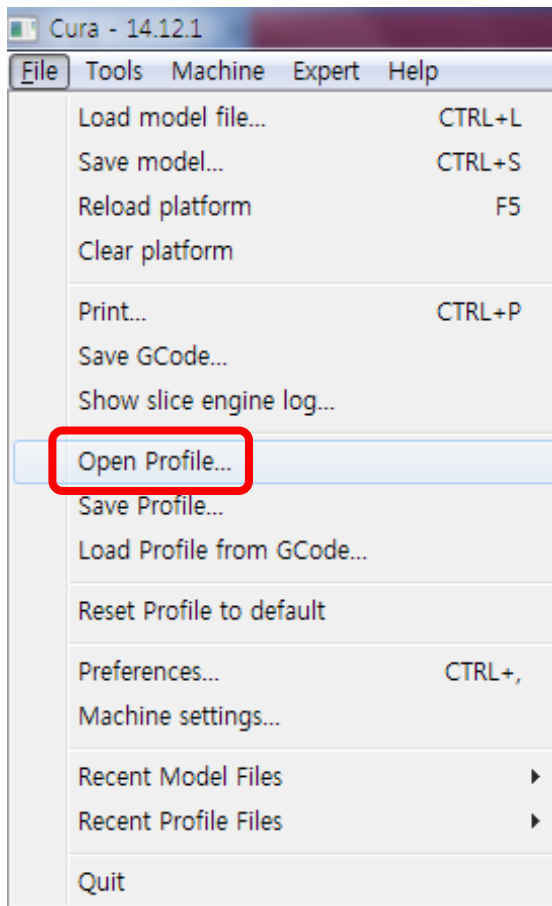
You will have to manually install Marlin or Sprinter firmware.

|                               |                                     |
|-------------------------------|-------------------------------------|
| Machine name                  | Moment                              |
| Machine width (mm)            | 145                                 |
| Machine depth (mm)            | 145                                 |
| Machine height (mm)           | 160                                 |
| Nozzle size (mm)              | 0.4                                 |
| Heated bed                    | <input checked="" type="checkbox"/> |
| Bed center is 0,0,0 (RoStock) | <input type="checkbox"/>            |

< Back Finish Cancel

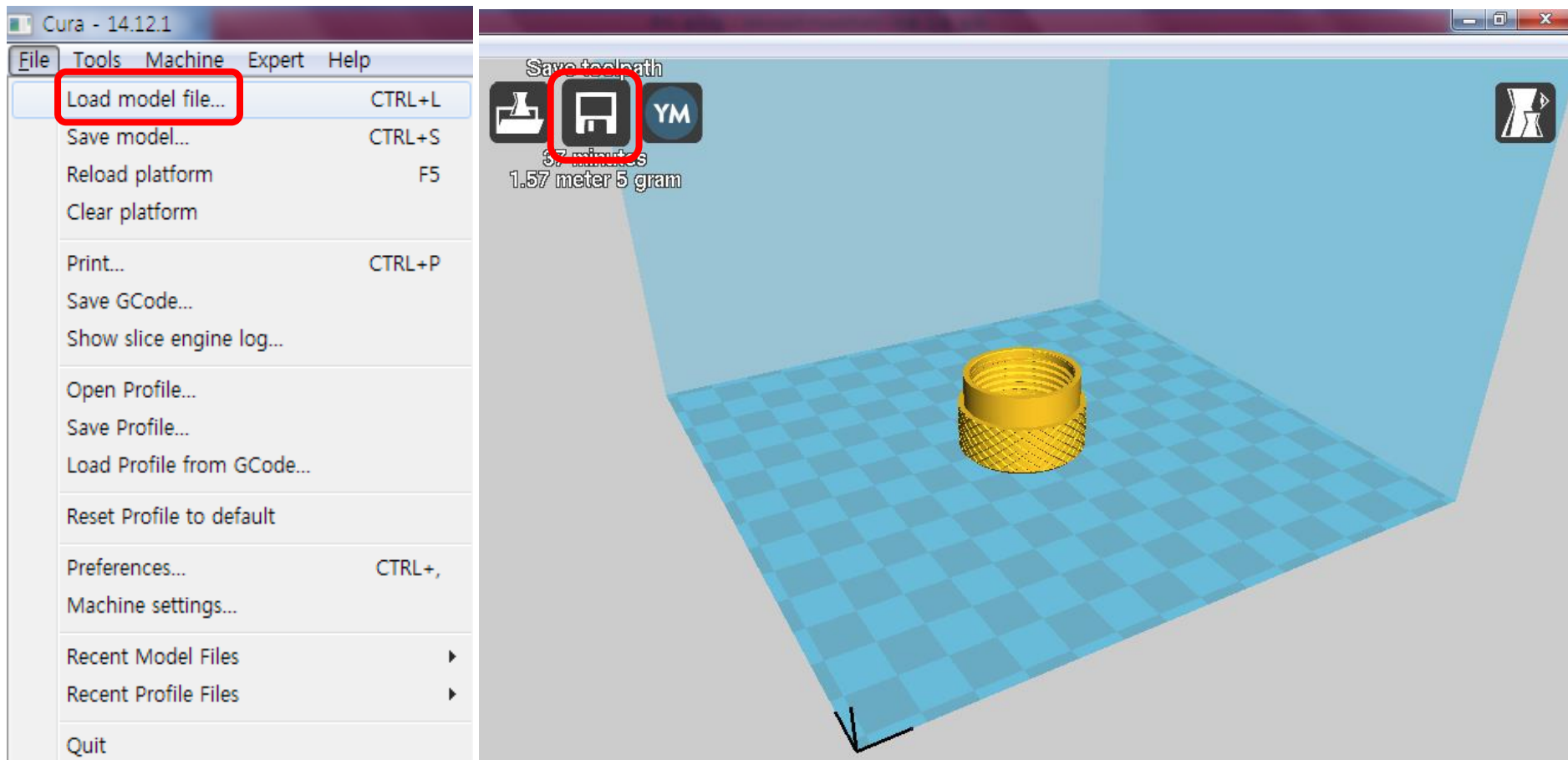
# Cura 설정 - 설정 값 불러오기

- File > Open Profile 클릭
- 출력 모드 별 ini 파일 선택 후 불러오기 진행



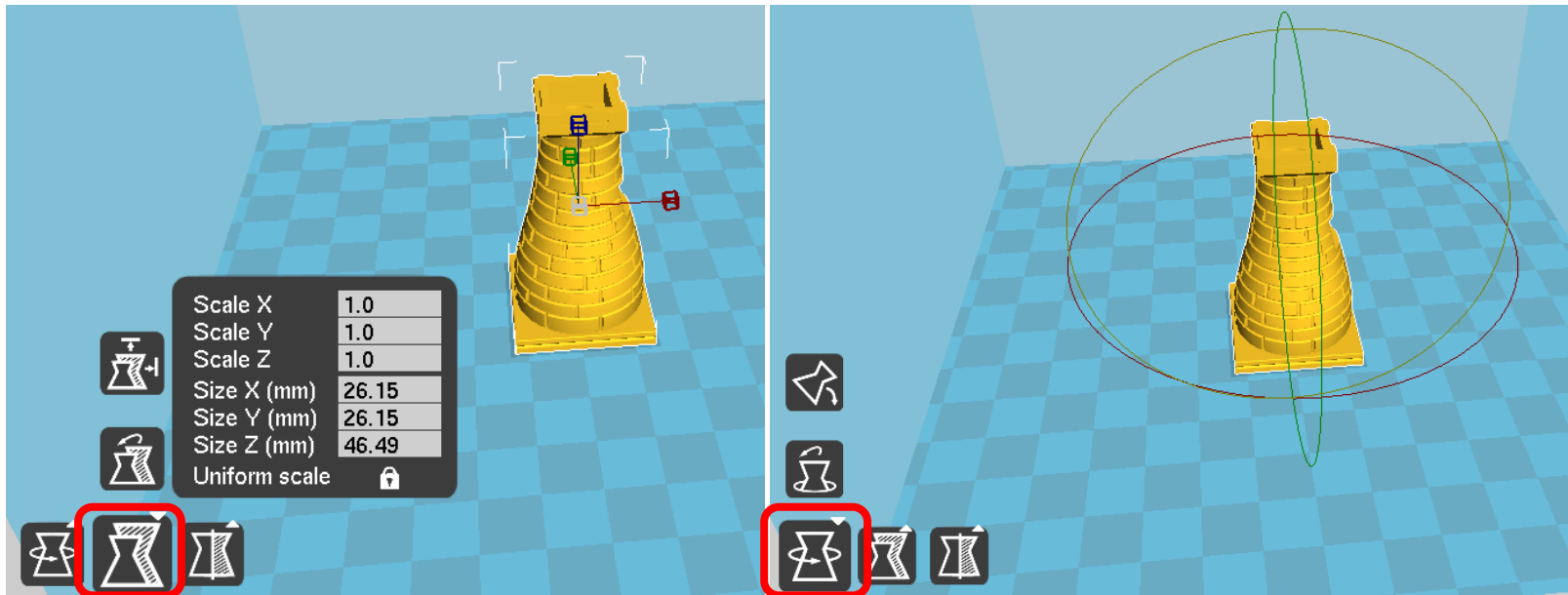
# Cura 설정 - STL 불러오기

- File > Load model file 클릭 후 STL 파일 선택
- 예상시간 확인 후 Save toolpath 눌러 gcode 파일로 저장



# Cura 설정 - 모델 수정

- 불러온 모델을 클릭하면 화면 왼쪽 하단에서 각도/크기/위치를 수정할 수 있음



# Cura 설정 - 출력 설정

Basic Advanced Plugins Start/End-GCode

**Quality**

Layer height (mm) 0.3

Shell thickness (mm) 0.8

Enable retraction ☒

**Fill**

Bottom/Top thickness (mm) 1.2

Fill Density (%) 20

**Speed and Temperature**

Print speed (mm/s) 80

Printing temperature (C) 230

Bed temperature (C) 55

**Support**

Support type Everywhere

Platform adhesion type None

**Filament**

Diameter (mm) 1.75

Flow (%) 100

레이어 두께

채우기 정도

출력 스피드

서포트 필요시 Everywhere로 설정

# Cura 설정 - 한글화

- 첨부된 Cura.mo / Cura.po 파일을 Cura가 설치된 아래 위치에 덮어쓰기로 저장
- 컴퓨터 > 로컬 디스크(C드라이브) > Program Files > Cura\_15.02.1 > resources > locale > LC\_MESSAGES

